



**DESCRIPTION: 2057 COMMERCIAL PATTERNED CARPET ADHESIVE**

Taylor 2057 is a fast tacking superior adhesive for installing all non-vinyl commercial patterned carpet in both direct glue down and double stick applications on approved substrates. This wet grab and hold, high solids, high strength adhesive is designed to have extended open time to simplify pattern carpet installations that require extensive repositioning of carpet to correct bow, skew and elongation. Extended residual tack and re-bond qualities allow the installer to simply roll out bubbles should they occur. Taylor 2057 requires no tack time.

**USE OVER:**

**Porous Substrate:** Association grade plywood underlayment, or association grade particle board underlayment. Concrete - above, on or below grade - in the absence of excessive moisture and alkali.

**Non-Porous Substrate:** Sealed concrete, stripped VCT, or ground terrazzo. **Note:** Adhesives applied over non-porous substrates require extended drying time, allow moisture to dissipate. Not recommended over existing vinyl flooring.

**SUBSTRATE PREPARATION:** Sub-floor must be structurally sound, clean, level and dry. Remove all foreign substances such as wax, grease, dirt and any substance or any chemical that would interfere with a good bond. Fill all holes and cracks with a latex fortified Portland cement based patching compound. Sand high spots. Install approved underlayment over tongue and groove flooring to eliminate the possibility of telegraphing. The pH level of concrete must be between 5 and 9 (do not install if over 9) and moisture level of concrete must be below 5 lbs./1000 sq. ft./24 hours using an anhydrous calcium chloride test kit according to ASTM F-1869 test method. Relative Humidity readings according to ASTM F-2170 should not exceed (RH) 85%. If both tests are performed the RH test is the qualifying standard.

**INSTALLATION:** The adhesive, floor covering, and area to receive flooring must be maintained at a temperature of 65°-95°F (18.30°-43.09°C) and at a relative humidity of 30%-65% for 24 hours before, during, and after installation.

Flooring	Recommended Trowel Size and Notch	Coverage
Smooth backed carpet	3/32" x 3/32" x 3/32" V-notch 2.4mm x 2.4mm x 2.4mm	Up to 160 sq. ft./gal Up to 4.0 sq. meters/liter
Most backed carpet	1/8" x 1/8" x 1/16" V-notch 3.2mm x 3.2mm x 1.6mm	Up to 110 sq. ft./gal Up to 3.0 sq. meters/liter
Rough backed and ribbed Double Stick - Carpet to Cushion	1/8" x 1/8" x 1/16" U-notch 3.2mm x 3.2mm x 1.6mm	Up to 72 sq. ft./gal Up to 2.0 sq. meters/ liter
Double Stick - Cushion to Floor	1/16" x 1/16" x 1/16" sq. notch 1.6 mm x 1.6 mm x 1.6 mm	Up to 250 sq. ft./gal Up to 6.0 sq. meters/liter

\*Trowel dimensions are width x depth x spacing. Coverage is approximate and may vary depending on porosity of substrate and the angle at which the trowel is held. It is the installer's responsibility to apply the proper amount of adhesive for the job condition.

1. Apply adhesive to substrate with recommended trowel. This adhesive is designed for immediate application; lay most floor covering onto wet adhesive.
2. To ensure maximum transfer of adhesive to carpet backing, immediately roll the carpet surface with a roller that does not exceed 35 lbs. (15.88 kg.) Use a carpet tube for double-stick installation. Work from the center towards the edge to expel trapped air.
3. Roll until carpet is bonded uniformly to the substrate. If carpet lifts at seams or if bubbles occur, roll again until carpet is bonded firmly to floor.
4. Seal all seams according to flooring manufacturer's recommendation.

**PHYSICAL PROPERTIES**

Base: Synthetic rubber, resin blend  
 Appearance: Off white, smooth, easy-to-spread mastic  
 Open Time: None  
 Shelf Life: One year in unopened container at 70° F  
 Water Resistance: Excellent  
 Flammability: Meets Class A flame spread rating as determined by ASTM E-84 tunnel test and passes pill test.  
 Other Features: Solvent-free, antimicrobial, water resistant and freeze thaw stable to 10°F (-22°C). Made with anti-microbial agents that will provide its dry film with protections form fungal growth as determined by using the ASTM G21 test method.  
 Clean Up: Use warm soapy water while adhesive is still wet. If dried, use Taylor Touchdown #9 Adhesive Remover/Stripper.

**CAUTION:** DO NOT take internally. If swallowed, DO NOT induce vomiting. Call a physician immediately. KEEP OUT OF REACH OF CHILDREN.

**WARRANTY INFORMATION:** This product is manufactured according to exacting quality control standards and is warranted to be free from manufacturing defects. Defective material called to our attention within one year of manufacture will be replaced. No guarantee, expressed or implied, is made regarding the performance of this product since the manner and conditions of application are beyond our control. For complete warranty information, call Taylor Technical Services at 800-868-4583; e-mail us at info@wftaylor.com., or visit www.wftaylor.com.