

DESCRIPTION: 2084 TUFF LOK X-LINK LINOLEUM ADHESIVE

Taylor 2084, with patented Meta-Tec[®] technology, is a non-flammable, high solids, advanced cross-linking resin blend adhesive recommended for the interior installation of linoleum and linoleum tile over approved substrates. Do not use to install solid vinyl backed flooring of any kind. The cross-linking technology is formulated to develop early green strength for immediate grab and gradually builds into a tenacious, waterproof bond when fully cured. Taylor 2084 is a solvent-free, low-odor adhesive that meets all Federal, State and local government indoor air quality regulations.

USE OVER: Taylor 2084 can be used over above, on, or below grade concrete in the absence of excessive moisture and alkalinity, APA registered underlayment plywood, association grade particleboard, existing well-bonded resilient flooring, poured in place and primed gypsum subfloors, radiant heated subfloors where surface temperatures do not exceed 85°F (29.40°C), existing cutback residue, and terrazzo.

The pH level of concrete must be between 5 and 9 (do not install if over 9) and moisture level of concrete must be at or below 8 lbs. /1000 sq. ft. /24 hours (ASTM F-1869) or 90% relative humidity (ASTM F-2170).

SUBSTRATE PREPARATION: Substrate must be sound, smooth, clean, level, and dry. It must be free of dust, dirt, grease, oil, paint, incompatible curing compounds or sealers, fire retardant chemicals, release agents, or any other foreign substance that might interfere with a good bond. Substrates must be properly leveled to prevent telegraphing. Fill all cracks, holes and low spots with a polymer modified cementitious patching or leveling compound and allow to fully cure before applying adhesive. High spots must be leveled.

The adhesive, floor covering, and area to receive flooring must be maintained at a temperature of 65°-95°F (18.30°-43.09°C) and at a relative humidity of 30-60% for 72 hours before, during, and after installation. Follow the flooring manufacturer's guidelines regarding site conditions and installation. Open time will vary with fluctuation of temperature and humidity or porosity of the substrate.

INSTRUCTIONS: Follow linoleum manufacturer's guidelines for layout, design and any special precautions for installation. Spread adhesive using recommended trowel. Allow adhesive a 10-minute flash off time before installing the linoleum or tile. On non-porous substrates allow 10-20 minutes flash off time before installing linoleum. Lay in flooring, making sure adhesive properly transfers to the back of the flooring. Cut, fit and reposition according to flooring manufacturer's instructions. Roll flooring in both directions with a 100 lb. (45.36 kg) roller. Seal seams according to flooring manufacturer's recommendations. Restrict light traffic for a minimum of 16 hours. Restrict heavy traffic for 24 hours after installation is complete.

TROWEL RECOMMENDATIONS

Type of Installation	Trowel Size* and Notch	Coverage
Over porous substrates	1/16" x 1/16" x 1/16" sq. 1.6mm x 1.6 mm x 1.6mm sq.	Up to 250 sq. ft./gal Up to 6.1 sq. meters/liter
Over non-porous substrates	1/16" x 1/32" x 1/32" U 1.6mm x 0.8 mm x 0.8mm	Up to 350 sq. ft./gal Up to 8.6 sq. meters/liter

*Trowel dimensions are width x depth x spacing

PHYSICAL PROPERTIES

- VOCs: negligible
- Base: Amide-Ester-Acrylate Resin Blend
- Color: Tan
- Consistency: Smooth, creamy, easy to trowel
- Shelf life: One year in unopened container at 70°F (21.10°C).
- Flammability: non-flammable
- Other features: Waterproof when cured, freeze/thaw stable to 10° F (-12.22°C). Made with anti-microbial agents that will provide its dry film with protection from fungal growth. This protection is determined using the ASTM G21 test method.
- Clean up: Remove wet adhesive using a white cloth dampened with water. When dry use Taylor Touchdown #9 Adhesive Remover/Stripper.

CAUTION: DO NOT take internally. If swallowed, DO NOT induce vomiting. Call a physician immediately. KEEP OUT OF REACH OF CHILDREN.

WARRANTY INFORMATION: This product is manufactured according to exacting quality control standards and is warranted to be free from manufacturing defects. Defective material called to our attention within one year of manufacture will be replaced. No guarantee, expressed or implied, is made regarding the performance of this product since the manner and conditions of application are beyond our control. For complete warranty information, call Technical Services at 800-868-4583; visit us on the web at www.wftaylor.com; or e-mail us at info@wftaylor.com.